



*Barbour*

WELTING COMPANY | EST. 1892

SPECIALIZING IN  
THE FINEST GENUINE LEATHER GOODYEAR WELTS



# A WORLD LEADER SINCE 1892

Since 1892, customer satisfaction has been the primary goal of the Barbour Welting Company. By offering the latest styles, using superior quality materials and unsurpassed workmanship, Barbour remains the world leader in design and manufacture of all types of leather and plastic shoe welting.

Today the Barbour Welting Co. is responding to the needs of the shoe industry as never before, shipping to the finest shoemakers in all corners of the globe. In order to accomplish our goals, we have built the largest and most efficient shoe welt manufacturing facility in the world.

Whether your company requires Goodyear welting for welt constructed shoes or styled Bonwelt® (Randwelt) for a cement-constructed shoe, Barbour Welting Co. is there, ready to satisfy even the most demanding needs.

Barbour's welting lines offer endless styling possibilities with our distinctive product materials and unique approach.

## LEATHER

Our leather Goodyear and Bonwelts® are selected from the finest vegetable tanned leathers available and provide the highest quality, most dependable welting in the world.

## LEATHERBOARD

Barbour offers this affordable, recycled, leather alternative for those who like the leather look.

## PLASTIC

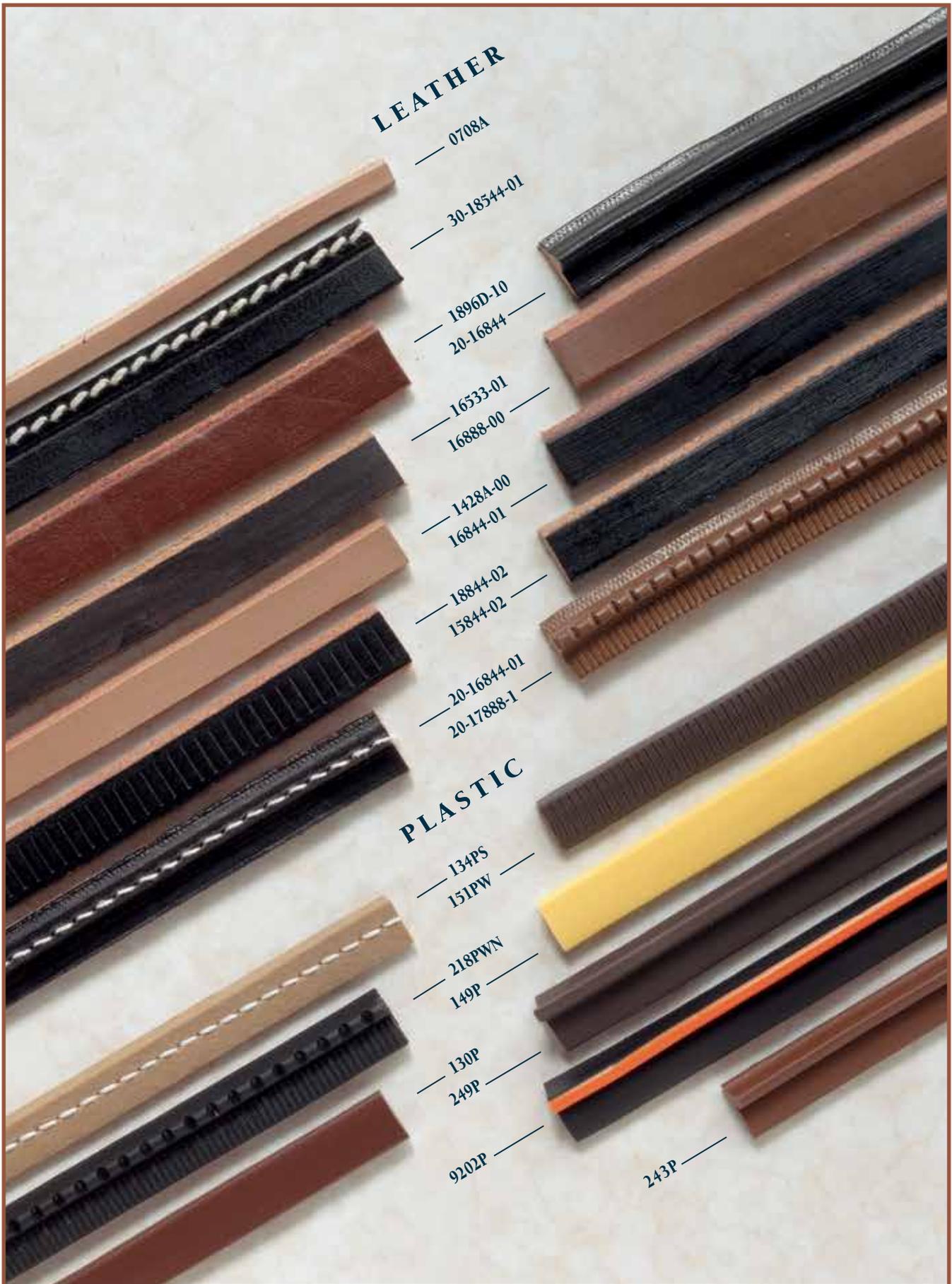
Plastic welting provides the greatest variety in color and shape at the lowest cost.

The Barbour Welting team is eager to custom design the perfect welt for your unique application. Our in-house tool and die shop provides rapid turnaround on all custom designed welts.





# GOODYEAR WELTS



## LEATHER

— 0708A —

— 30-18544-01 —

— 1896D-10 —  
— 20-16844 —

— 16533-01 —  
— 16888-00 —

— 1428A-00 —  
— 16844-01 —

— 18844-02 —  
— 15844-02 —

— 20-16844-01 —  
— 20-17888-1 —

## PLASTIC

— 134PS —  
— 151PW —

— 218PWN —  
— 149P —

— 130P —  
— 249P —

— 9202P —

— 243P —

# GOODYEAR WELTS

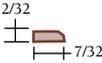
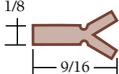
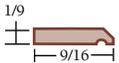
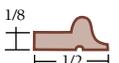
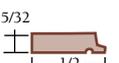
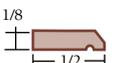
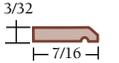
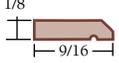
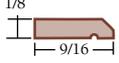
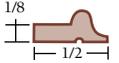
Goodyear welt construction is still regarded as a superior method of shoemaking because of its many advantages. It provides strength, shape retention, durability, and is repairable.

Whether you are crafting a quality dress shoe or a durable work boot, Barbour can design a welting specifically tailored to your needs. Our leather welts are cut from that portion of the vegetable tanned cowhide that meets your flexibility criteria.

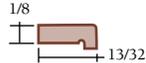
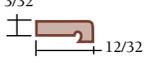
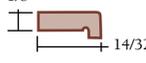
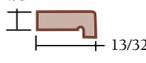
We offer a complete line of high molecular weight PVC and PVC-nitrate rubber blends such as our top of the line Barbonite®, an oil resistant material suited for harsh environments.

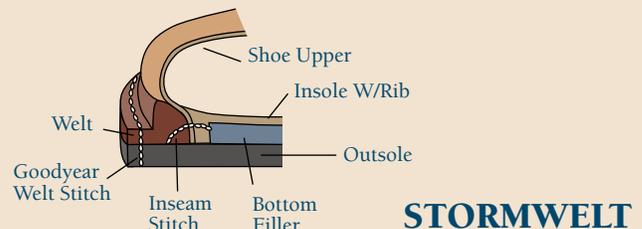
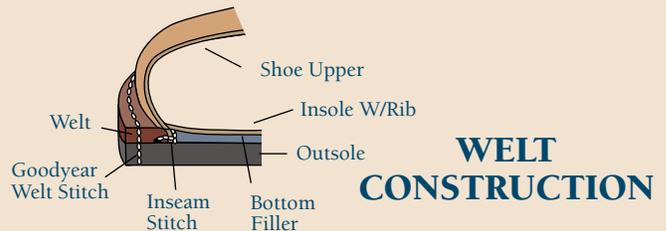
Whatever the application, Barbour Welting is ready to help. Please contact us for details.

## LEATHER GOODYEAR

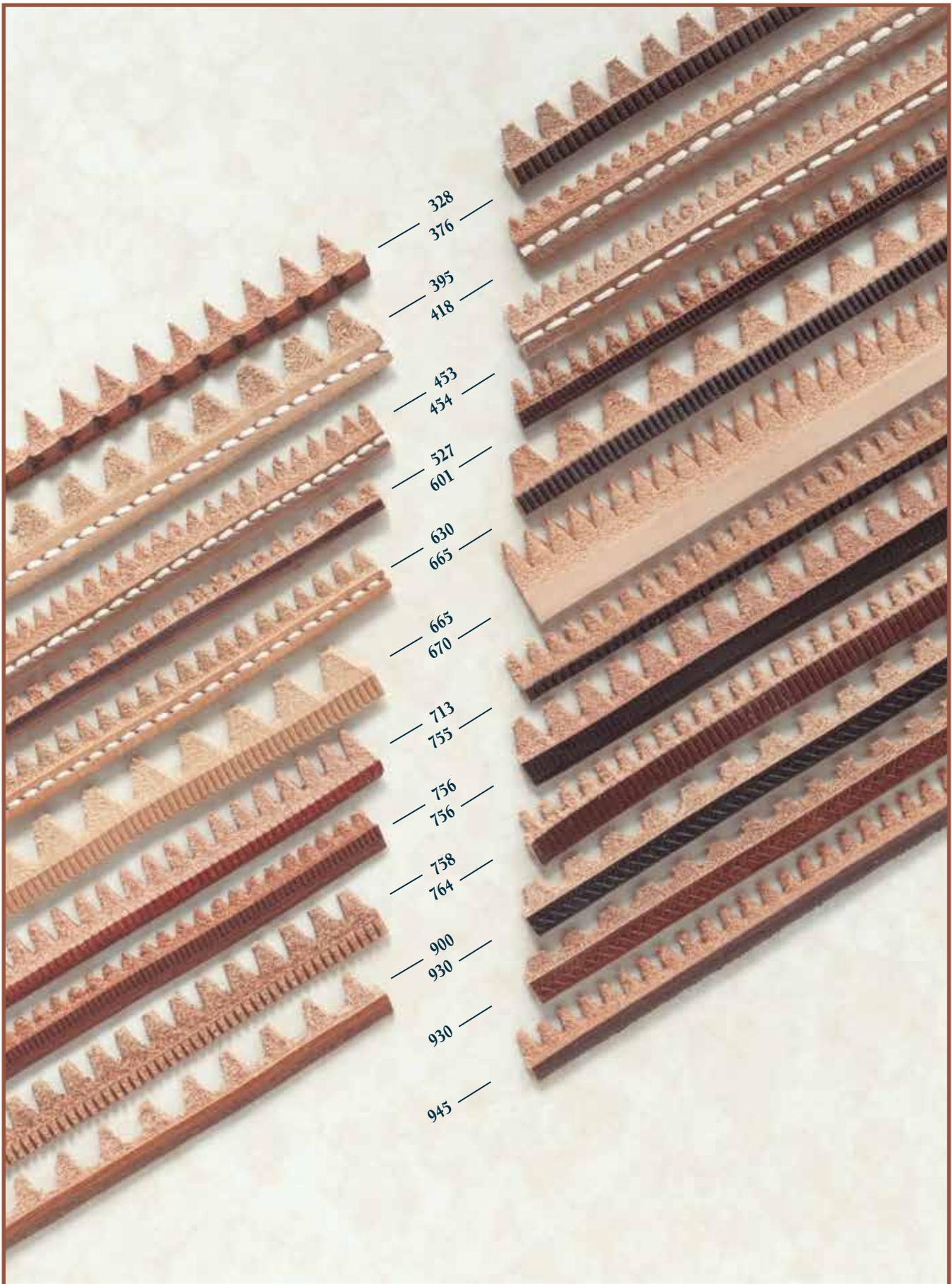
Style	Profile	Specifications as shown
<b>0708A</b>		7/32 x 2/32 Lt. Natural Stitchdown
<b>30-18544-01</b>		9/16; Pen Black Pre-stitched 6/in. Reverse Welt
<b>1896D-10</b>		9/16 x 1/9 Polo Tan Goodyear Welt
<b>20-16844</b>		1/2 x 1/8 Pen Black Stormwelt
<b>16533-01</b>		1/2 x 5/32; Pen Mahogany Step Bevel; Goodyear Welt
<b>16888-00</b>		1/2 x 1/8; Natural color Goodyear Welt
<b>1428A-00</b>		7/16 x 1/12; Light Natural 8A Childrens' Welt
<b>16844-01</b>		1/2 x 1/8; Pen Black Mens' Dress Welt
<b>18844-02</b>		9/16 x 1/8; Pen Black Wheel 8/in. Mens' Boot Welt
<b>15844-02</b>		15/32 x 1/8; Pen Black Goodyear Welt
<b>20-16844-01</b>		1/2 x 1/8; Pen Black White Stitch 6/in. Doubledeck Stormwelt
<b>20-17888-1</b>		17/32 x 1/8; Natural Notched Bead 6/in. Wheel 16/in. Stormwelt

## PLASTIC GOODYEAR

Style	Profile	Specifications as shown
<b>130P</b>		Russett PVC Goodyear Welt
<b>134PS</b>		Fawn Barflex White Stitch 6/in.
<b>149P</b>		Banana PVC Goodyear Welt
<b>151PW</b>		Mahogany PVC Wheel 13/in.
<b>218PWN</b>		Black PVC Wheel 16/in. Notched Bead 6/in.
<b>243P</b>		Walnut Hondo PVC Hookhead Stormwelt
<b>249P</b>		Mahogany PVC Reverse Welt
<b>9202P</b>		Co-extruded Stormwelt Florescent Orange Bead Black Barbonite Base



# LEATHER BONWELTS



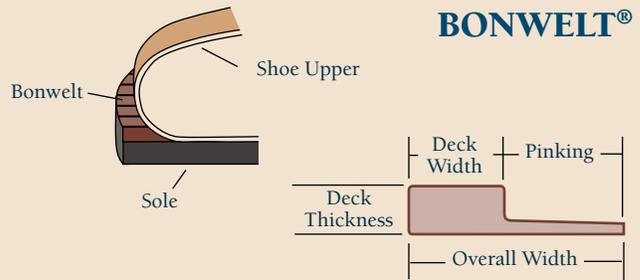
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# LEATHER BONWELTS

Barbour Welting selects only the finest quality tight fiber leather for its highly regarded leather Bonwelts®.

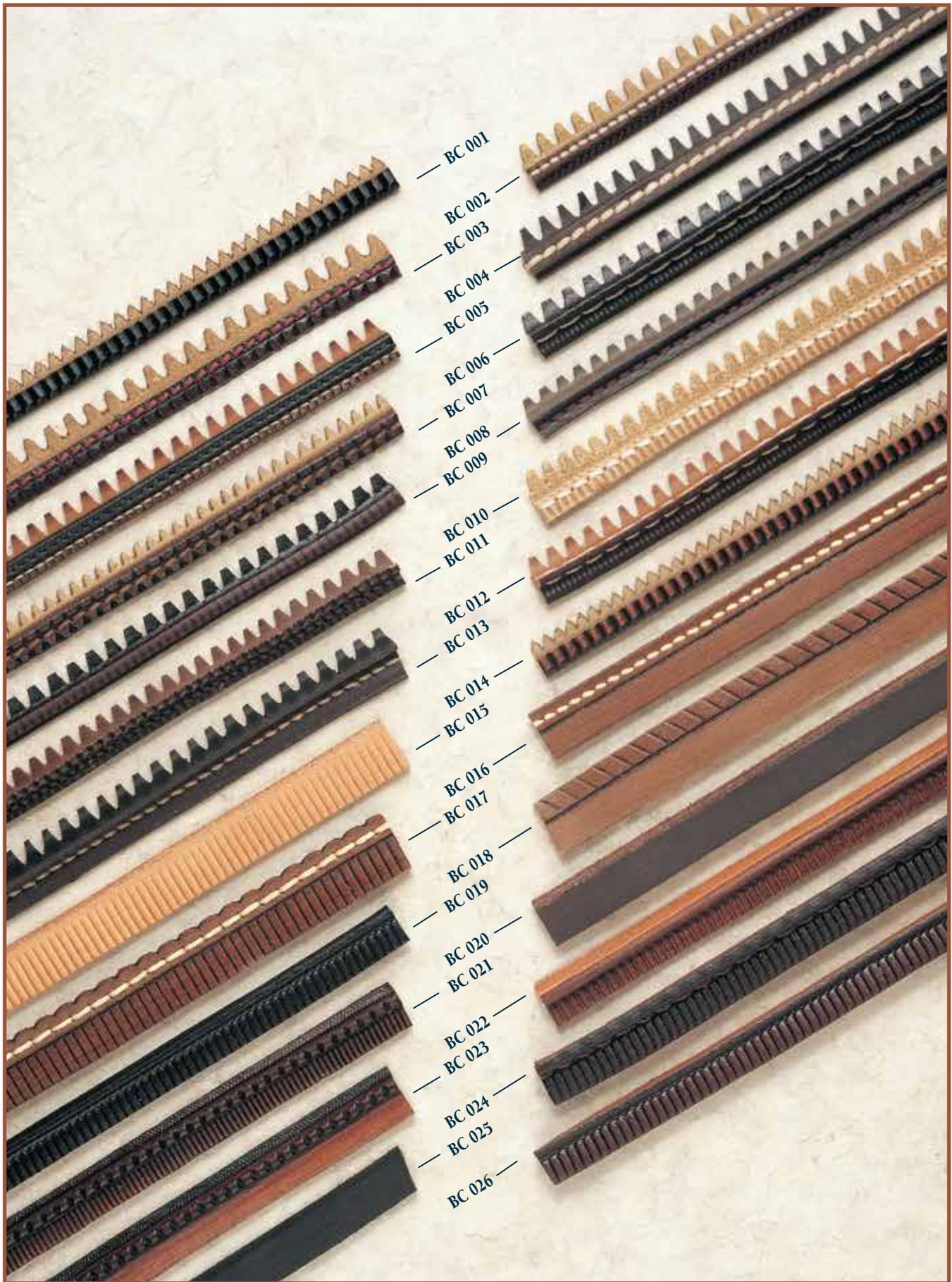
Styling possibilities are endless. Variations in size, antiquing effects, wheeling techniques as well as pre-stitching methods can be applied to achieve a desired look. At Barbour, helping you achieve the style statement you wish to make is our ultimate goal.



Style	Profile	Specifications as shown
328		Q3 Antique CW4 Notching 3/32 Deck
376		2B Brown color Wheel 14/in. 4/32 Deck
395		Full Grain White Stitch 7/in. 7/32 Deck
418		Natural color White Stitch 5/in 7/32 Deck
453		Natural color White Stitch 8/in 4/32 Deck
454		Natural color White Stitch 5/in 6/32 Deck
527		2B Brown 3/32 Deck
601		2B Brown Wheel 20/in. 4/32 Deck
630		Buff Burnished Recessed White Stitch 7/in. 5/32 Deck
665		Mahogany Wheel 16/in. 5/32 Deck
665		Full Grain Wheel 16/in. 5/32 Deck

Style	Profile	Specifications as shown
670		Buff Burnished Pinked Filler 8/32 Deck
713		Q3 Antique Wheel 16/in. 4/32 Deck
755		Black Wheel 14/in. 4/32 Deck
756		Q3 Antique Wheel 20/in. 6/32 Deck
756		Black Wheel 20/in. 6/32 Deck
758		Buff Grain Wheel 14/in. 5/32 Deck
764		2F color Wheel 16/in. 6/32 Deck
900		Q3 Antique 5/32 Deck
930		Black Braided Wheel 6/32 Deck
930		Q3 Antique Braided Wheel 6/32 Deck
945		2B Brown 4/32 Deck

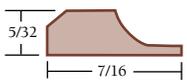
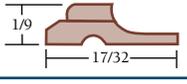
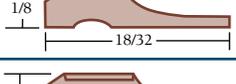
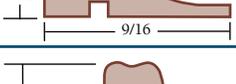
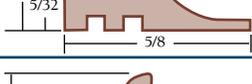
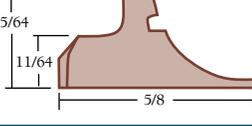
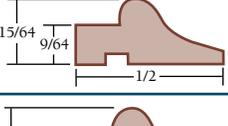
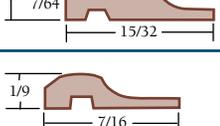
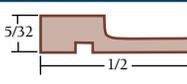
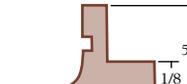
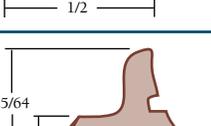
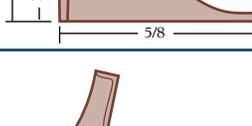
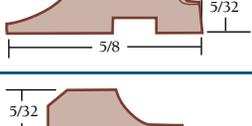
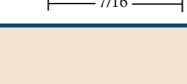
## NEW CLASSIC WELTS

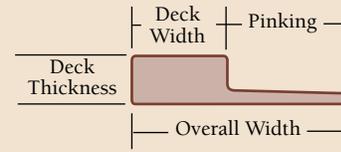


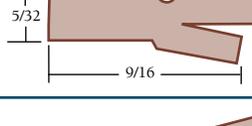
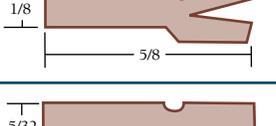
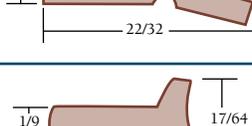
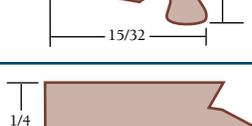
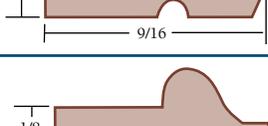
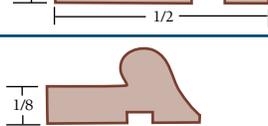
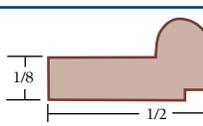
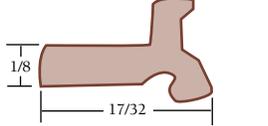
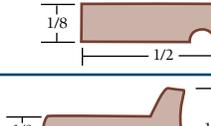
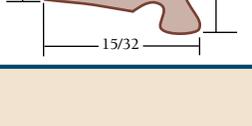
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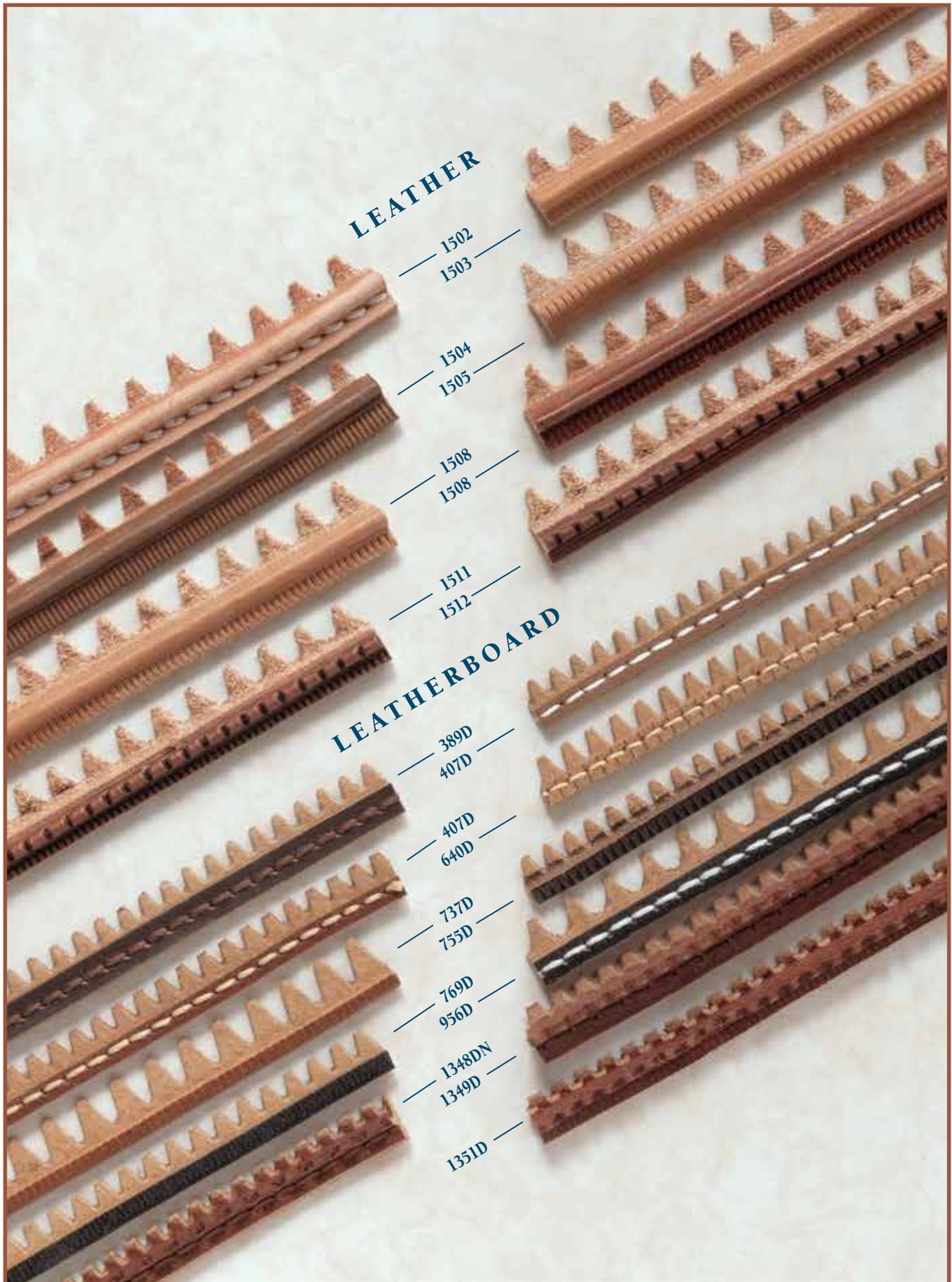
# NEW CLASSIC WELTS

Reference No.	Profile	Item No.
BC 001		S 534-44
BC 002		36X-198
BC 003		370X-1199
BC 004		94129NAS 8826
BC 005		9390 NWA-8826
BC 006		9386 NWS-0752
BC 007		455X-300
BC 008		377 NAS-0844
BC 009		94132 NWA-8826
BC 010		L 632
BC 011		497 NWASS-0807
BC 012		9386 NSAW-8826
BC 013		94137GD-0844
BC 014		S 534-Q3



Reference No.	Profile	Item No.
BC 015		F 20800-010
BC 016		R 185Q3-003
BC 017		293K
BC 018		195K
BC 019		288 NW-0732
BC 020		SE-18A3-MD0
BC 021		180K-899
BC 022		215K-200
BC 023		220K-1199
BC 024		273 NWA-0807
BC 025		F 16844-D01
BC 026		288-NWA-8826

# LEATHER & LEATHERBOARD BONWELTS®



## LEATHER

1502

1503

1504

1505

1508

1508

1511

1512

## LEATHERBOARD

389D

407D

407D

640D

737D

755D

769D

956D

1348DN

1349D

1351D

# LEATHER & LEATHERBOARD BONWELTS®

Barbour Welting offers an economical “leather look” welting by using a high-grade, recycled leather material. Leatherboard is exceptionally pliable and can be a cost saving alternative for cement constructed shoes.

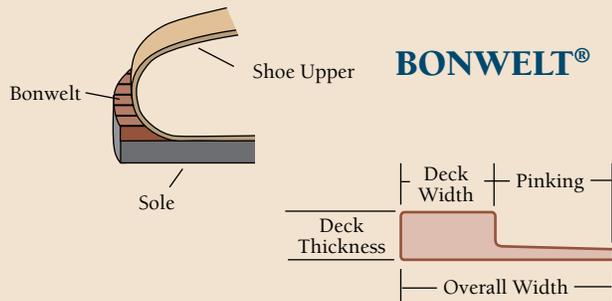
Whether your choice is beaded, flat, wheeled, stitched, antiqued, or a full grain Bonwelt®, Barbour can help you achieve the style statement you wish to make.

## LEATHER BONWELTS®

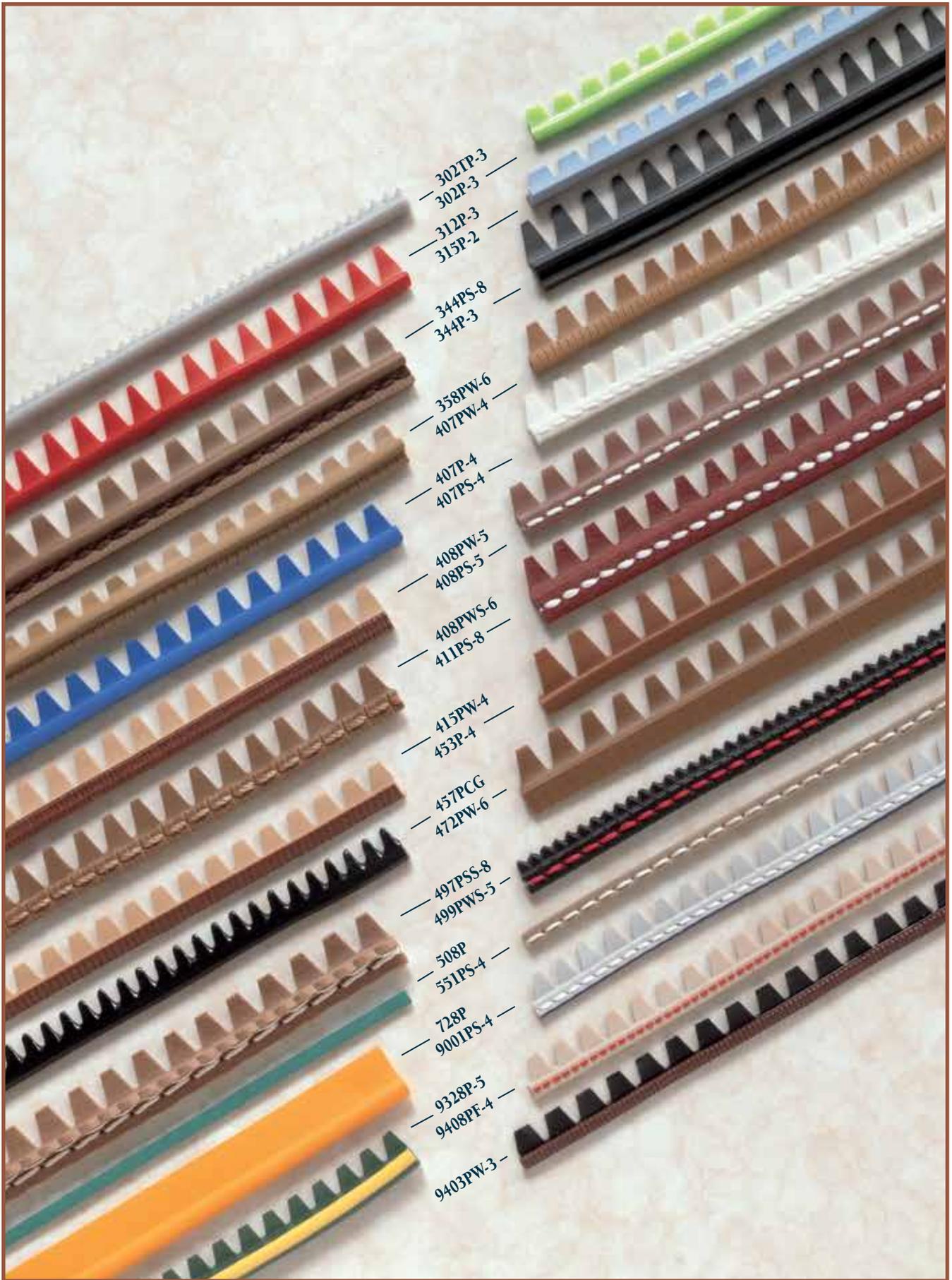
Style	Profile	Specifications as shown
1502		Buff color White Stitch 5/in.
1503		5F color Wheel 16/in. Edge
1504		Natural color Wheel 20/in. Edge
1505		5F color Wheel 14/in. Bead
1508		5F color Wheel 16/in. Edge
1508		G2 color Wheel 16/in. Edge
1511		Q3 Antique Wheel 16/in. Edge Notched Bead 7/in.
1512		Q3 Antique Notched Bead 7/in.

## LEATHERBOARD

Style	Profile	Specifications as shown
389D		2B Brown Brown Stitch 6/in. 8/32 Deck
407D		Natural color White Stitch 5/in. 5/32 Deck
407D		2F color Straw Stitch 6/in. 5/32 Deck
640D		Buff color Wheel 8/in. 5/32 Deck
737D		S6 color Wheel 14/in. 4/32 Deck
755D		Dark Brown Wheel 14/in. 4/32 Deck
769D		Black Wheel 20/in. 5/32 Deck
956D		Black Wheel Stitch 5/in. 6/32 Deck
1348DN		S6 color Notched Lip Mahogany Stitch 5/in. 6/32 Deck
1349D		S6 color Scalloped Lip Mahogany Stitch 5/in. 8/32 Deck
1351D		S6 color Scalloped Lip Wheel 16/in. 6/32 Deck



# PLASTIC BONWELTS



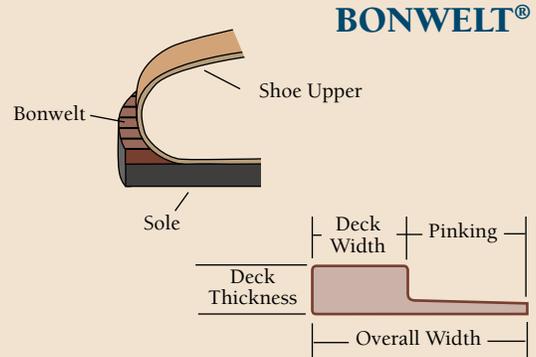
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# PLASTIC BONWELTS

The Plastic Bonwelts® shown are but a sampling of the hundreds of profiles available. Barbour Welting can provide an array of material to suit your needs — from high-grade PVC, nitrile rubber Barbonite®, or our ever popular “leather look” Barflex®.

The Bonwelt®, a styled welting used for cement constructed shoes, offers a myriad of styling possibilities. Whether enhancing the sole edge with a bead, edge wheeling or stitching, Barbour can customize the welt which best suits your particular styling needs.



Style	Profile	Specifications as shown
<b>302TP-3</b>		Dove Grey Thermoplastic Rubber; 3/32 Deck
<b>302P-3</b>		Neon Lime Green PVC 3/32 Deck
<b>312P-3</b>		Scarlet PVC 3/32 Deck
<b>315P-2</b>		Powder Blue PVC 2/32 Deck
<b>344PS-8</b>		Coffee PVC Brown Stitch 6/in. Wheel 20/in.; 8/32 Deck
<b>344P-8</b>		Black PVC 8/32 Deck
<b>358PW-6</b>		Fawn PVC Wheel 10/in. 6/32 Deck
<b>407PW-4</b>		Rodeo PVC Wheel 16/in. 4/32 Deck
<b>407P-4</b>		Royal Blue PVC 4/32 Deck
<b>407PS-4</b>		White Blue Cloud PVC White Stitch 7/in. 4/32 Deck
<b>408PW-5</b>		Brown Antique on Wheat PVC; Wheel 20/in. 5/32 Deck
<b>408PS-5</b>		Red Tan PVC White Stitch 6/in. 5/32 Deck
<b>408PWS-6</b>		Sand PVC; Wheel 10/in. Beige Stitch 5/in. 6/32 Deck

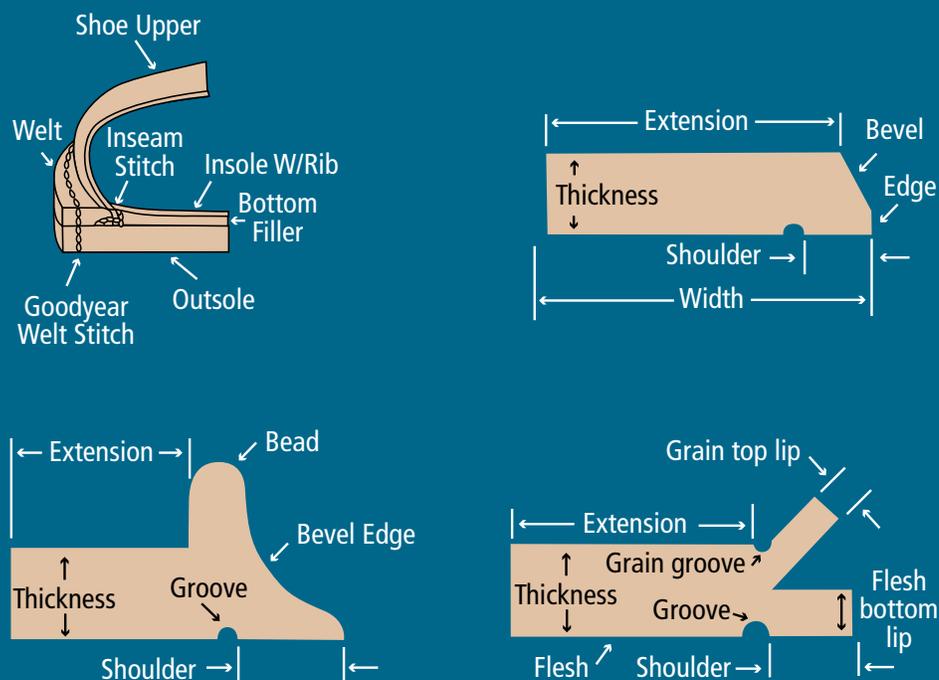
Style	Profile	Specifications as shown
<b>411PS-8</b>		Red Pepper Barflex White Stitch 6/in. 8/32 Deck
<b>415PW-4</b>		Brown Antique on Wheat PVC Wheel 16/in. 4/32 Deck
<b>453P-4</b>		Bass Tan PVC 4/32 Deck
<b>457PCG</b>		Black High Gloss PVC
<b>472PW-6</b>		Tan PVC Wheel 8/in. 6/32 Deck
<b>497PSS-8</b>		Sand Barflex; Scalloped Lip Double White Stitch 4/in. 8/32 Deck
<b>499PWS-5</b>		Black PVC; Wheel 8/in. Red Stitch 6/in. 5/32 Deck
<b>508P</b>		Shamrock PVC
<b>551PS-4</b>		Fawn PVC; White Stitch 6/in. 4/32 Deck
<b>728P</b>		Pineapple PVC; Piping
<b>9001PS-4</b>		C-extruded Platinum Top with Regent Blue Edge PVC White Stitch 8/in. 4/32 Deck
<b>9328P-5</b>		Co-extruded Banana Top with Forest Green Base PVC 5/32 Deck
<b>9408PF-4</b>		Crimson Simulated Stitch 12/in. on Khaki PVC 4/32 Deck
<b>9403PW-3</b>		Brown Antique on Black PVC Wheel 20/in. 3/32 Deck

# WELT TERMINOLOGY

Since John Barbour established the Brockton Rand Company in 1892, Barbour's expansion and innovation has proved it to be a global leader in the manufacture of shoe welts. Barbour's many patented inventions, such as the Barbour Stormwelt and Split Reverse Welt, have helped the US shoe industry grow to a position of world dominance in the first half of the last century. Customer satisfaction has always been the primary goal of the Barbour Welting Company. By offering the latest styles, using superior quality materials and unsurpassed workmanship, Barbour remains the world leader in design and manufacture of all types of leather and plastic shoe welting.

Today the Barbour Welting Co. is responding to the needs of the shoe industry as never before, shipping to the finest shoemakers in all corners of the globe. In order to accomplish its goals, Barbour has built the largest and most efficient shoe welt manufacturing facility in the world. Barbour's machinery is almost all engineered and built in-house and, the company believes, is still superior to any available elsewhere. Using only the best raw materials, high quality craftsmanship and innovative production techniques ensures consistency of performance and ability to "fine tune" a product to a customer's specific needs.

Barbour's welting lines offer endless styling possibilities with our distinctive product materials and unique approaches. Samples shown in this catalog represent our most popular products. The Barbour Welting team will also custom design the perfect product for your unique application. Our in-house tool and die shop provides rapid turnaround on all custom designed welts. Barbour Welting Co. is ready to satisfy your most demanding need.



# ORDERING INFORMATION

## TYPE OF SHOE CONSTRUCTION

### CEMENT CONSTRUCTION - BONWELT® (RANDWELT)

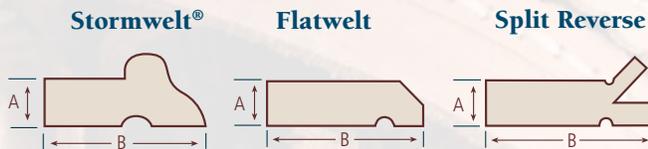
1. Order by width and thickness (B & C).
2. Specify total welt extension (A) — the distance from shoe upper to sole edge.
3. Specify desired material (leather, leatherboard, PVC, etc.).
4. Specify wheeling, stitching and/or notching and desired number per inch.



- A. Welt extension (deck)
- B. Welt edge thickness
- C. Overall width

### GOODYEAR WELT CONSTRUCTION

1. Specify width and thickness.
2. Specify leather or plastic.
3. Specify color.
4. Specify type of shoe and construction. Options: wheeling, notching, stitching.



- A. Welt thickness
- B. Welt width



## **BARBOUR WELTING CO.**

A WHOLELY OWNED SUBSIDIARY OF BARBOUR CORPORATION

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